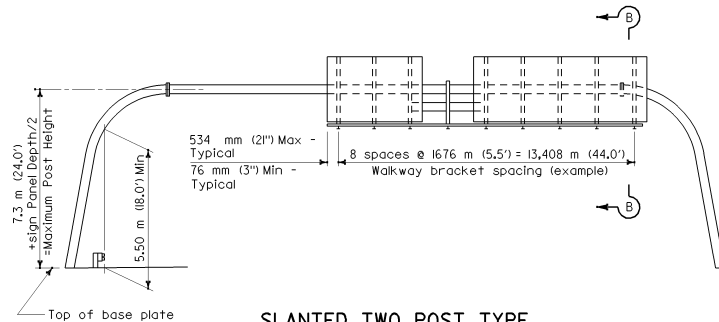
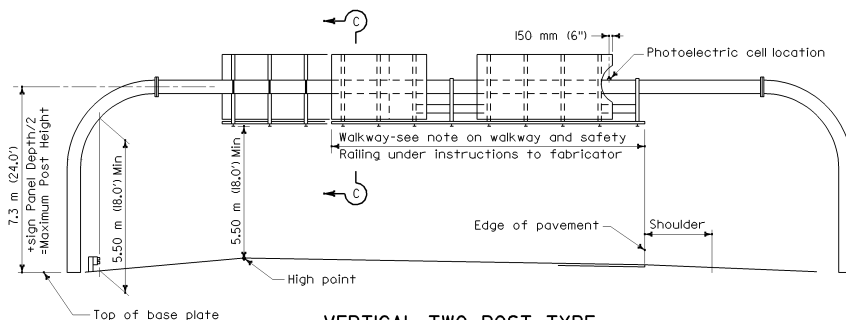


**SLANTED SINGLE POST TYPE****VERTICAL SINGLE POST TYPE****SLANTED TWO POST TYPE****VERTICAL TWO POST TYPE****INSTRUCTIONS TO FABRICATOR**

Format sheet shows:

1. Sign structure location.
2. Length of structure span.
3. Panel size and location on structure.
4. Post height to bottom of panel or mast arm elevation.
5. Base plate elevation.
6. Photoelectric cell location if required.
7. Walkway location.

INDEX

1. Instructions and examples.
2. Single post type - layout and pipe selection.
3. Two post type - layout and pipe selection.
4. Structural frame details No. 1.
5. Structural frame details No. 2.
6. Walkway details 
7. Safety railing and cable details 
8. Foundation details.

WALKWAY BRACKETS:

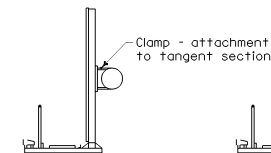
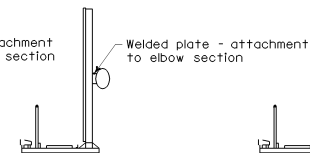
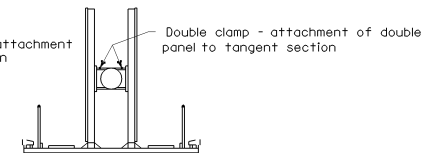
Maintain uniform spacing where possible.
Maximum spacing shall not exceed 1.68 m (66")
Minimum clear to field splice = 305 mm (12") ±

WALKWAY AND SAFETY RAILING:

Walkway to extend full length of sign area
and be continuous between signs. Extend
walkway to edge of pavement if required.
Safety railing to protect entire walkway.

PHOTOELECTRIC CELL:

Place behind sign panel nearest right shoulder
unless otherwise shown on format sheet.


**SECTION A-A****SECTION B-B****SECTION C-C**

STATE OF CALIFORNIA
DEPARTMENT OF TRANSPORTATION
**OVERHEAD SIGNS-TUBULAR
INSTRUCTIONS AND
EXAMPLES**

These "Standard Plans for Construction of Local Streets and Roads" contain units in two systems of measurement: International System of Units (SI or "metric") and United States Standard Measures shown in the parentheses (). The measurements expressed in the two systems are not necessarily equal or interchangeable. See the "Foreword" at the beginning of this publication.

NO SCALE

S40N

| | | | | | |
|--|--------|-------|------------------------------|-----------|--------------|
| DIST. | COUNTY | ROUTE | KILOMETER POST TOTAL PROJECT | SHEET NO. | TOTAL SHEETS |
|  REGISTERED CIVIL ENGINEER No. C41260 Exp. 3-31-03 STATE OF CALIFORNIA | | | | | |
| July 1, 2002 PLANS APPROVAL DATE The State of California or its officers or agents shall not be responsible for the accuracy or completeness of electronic copies of this plan sheet. Caltrans now has a web site. To get to the web site, go to: http://www.dot.ca.gov | | | | | |

NOTES:

Specifications:

Design: A.A.S.H.T.O. Standard Specifications for Structural and Supports for Highway Signs, Luminaires and Traffic Signals 1994.

Wind dynamics and resultant fatigue life were analyzed using Department of Transportation program WEFFLS as modified by structure Design.

Construction: Standard specifications and the special provisions.

Wind loading: 129 km/h (80 mph) velocity.

Soil pressure: .086 MPa (1,800 psf)

Minimum vertical clearance: 5.50 m (18.0') above roadway and shoulders.

Welding: All welding continuous unless otherwise noted on the plans. All welding to be done in accordance with the Standard Specifications.